

How to apply Tri-Sure® metal Tab-Seal® caps

After the plug has been tightened to the correct torque, place the Tab-Seal cap over the drum closure.

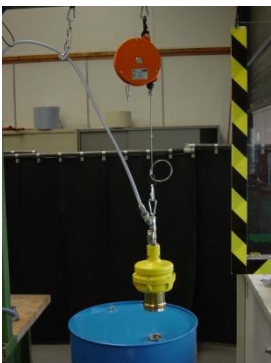
Tri-Sure hand closing tools:



Place the Tri-Sure closing tool over the Tab-Seal cap. Make sure the tool is not tilted, but perpendicular to the top of the drum. This is essential for a proper crimp of the Tab-Seal cap onto the closure. Gently apply downward pressure on the tool handles, push the handles completely down until the stop is reached. Now remove the tool.

Tri-Sure pneumatic closing tools:

The balancer from which the tool is suspended must be adjusted to neutralize the weight of the tool, so that it can be moved easily over the closure. Tool is best positioned straight above the closure. Push down the Tri-Sure pneumatic closing tool on the Tab-Seal cap. Make sure the tool is not tilted, but perpendicular to the drum top. Hold the tool with one hand, while operating the trigger valve with the other hand. Make sure crimping position, duration ($\geq$ full 1-2 sec) and pressure (5-6 bar) are correct.



Release the trigger valve after the crimping operation is completed.

Examples of Correct and Incorrect crimping



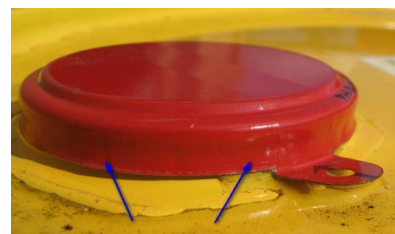
Correct crimping;

- Correct Tri-Sure® tool used
- Original Tab-Seal Cap used
- Correct crimping cycle applied
- Proper drum opening



Incorrect;

- The Tab-Seal Cap was not square to the closure during crimping, resulting in uneven crimp.
- None Tri-Sure tool or wrong type of tool used.



Incorrect;

- not completely finished crimping movement or cycle.
- To low operating air pressure used

Trade-marks
Tri-Sure® metal closures, Tri-Sure® plastic closures, Tab-Seal® caps, SambaCap™, UNI-GRIP® spouts, ULTRA-BOND® spouts, PLASTIPLUG™ plugs, Push-Lock™ caps, PLASTICAP™ screw caps, PLASTIROB™ taps, CDS® dispense closures